

**Table 1 - North Carolina's Top 50 Textile & Apparel Employers, 2007**

Rank	Company Name	Subsidiaries	Primary NAICS Codes	Number of Plants	NC Employment	Total Sales (US\$ mil)
1	Hanesbrands Inc.	National Textiles LLC	313-315	15	4,530	1,049
2	International Textile Group	Burlington Worldwide Apparel, Burlington Industries, Burlington Menswear, Cone Mills Corp., Cone Denim LLC, Cone Jacquards	313-315	10	4,046	1,311
3	Unifi Inc		313-314	8	3,588	781
4	Collins & Aikman Corp.		313-315	5	2,798	635
5	VF Corporation	VF Jeanswear LP, Lee Apparel Co.	315	4	2,619	335
6	American Real Estate Partners	West Point Home Inc	313	1	2,500	750
7	Cerberus Capital Management LP	Guilford Mills	313	5	2,221	611
8	National Spinning Co., Inc.	Caron International	313	4	2,010	410
9	Renfro Corp		315	1	1,500	NA
10	Coats North America	Coats & Clark, Inc.	313	6	1,389	726
11	Parkdale Mills	Magnolia Manufacturing	313-314	17	1,378	264
12	Kayser-Roth Corp.		315	6	1,270	187
13	Carolina Mills Inc		313-315	7	1,096	203
14	International Legware Group	Ellis Hosiery Mills Inc., Neuville Industries Inc.	315	2	1,075	70
15	Royal Home Fashions	Croscill Inc., Richmond Yarns Inc.	313-314, 423	4	1,070	440
16	Cluett American Corp.	Gold Toe Brands Inc., Moretz Inc.	315	3	1,012	37
17	Stonecutter Mills Corp		332	1	1,000	NA
18	Delta Apparel Inc.	Fun-Tees Inc., M J Softe Co.	313, 315, 4539	5	857	145
19	Patriarch Partners LLC	Galey & Lord Industries Inc., Swift Galey	313	4	813	383
20	Ramtex Inc		313	1	800	75
21	R.L. Stowe Mills Inc.		313-314	4	769	140
22	Glen Raven Inc.		313, 81149	5	753	127
23	Dak Americas LLC		313	1	700	300
24	Springs Industries Inc.	Charles D Owen Mfg. Co.	313	1	700	300
25	Highland Mills Inc		315	1	600	35
26	Valdese Weavers Inc		313	2	586	301
27	Ruddick Corp.	American & Efird Inc.	313, 551	6	562	383
28	Ethan Allen/Maiden Site		313	1	550	300
29	Clayson Knitting Co.		315	2	550	150

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30	Frontier Spinning Mills		313	2	550	150
31	Fab Industries Inc.	Mohican Mills Inc., Salisbury Manufacturing Corp.	313-314	2	549	NA
32	Joan Fabrics Corp		313-314, 4239	6	536	353
33	Interface Fabrics Group		314	2	501	81
34	Mc Creary Modern Inc		337	1	500	300
35	Ronile, Inc.	Gulistan Carpet	314	1	500	300
36	Dan River Inc		314	1	500	75
37	Huffman Hosiery Mills Inc		315	1	500	75
38	Klaussner Furniture Industries	Prestige Fabricators Inc.	313, 326	2	490	75
39	Leggett & Platt Inc.	Cumulus Fibres Inc., Hanes Dye & Finishing, Hanes Narrow Fabrics, Iredell Fiber Inc.	313-314, 4232	5	462	65
40	Jockey International Inc.		315, 4539	2	454	105
41	Berkshire Hathaway Inc.	Fruit of the Loom Inc., Shaw Industries Inc.	315, 4422	2	450	335
42	Kentucky Derby Hosiery Co.		315	2	450	105
43	Schneider Mills Inc		81149	1	450	75
44	Mortex Apparel		315	3	450	65
45	Copland Fabrics Inc		313	1	440	35
46	Polymer Group Inc.	PGI Nonwovens Division	313	3	425	335
47	Perry Manufacturing Co		315	1	400	300
48	Outer Banks		314	1	400	75
49	Phantom USA Inc		315	1	400	75
50	Mo Caro Industries		313	1	400	7.5

Source: Reference InfoUSA <<http://reference.infousa.com>>, 2/07

**North Carolina in the Global Economy**

[http://www.soc.duke.edu/NC\\_GlobalEconomy/](http://www.soc.duke.edu/NC_GlobalEconomy/)

Duke University - Durham, NC - Spring 2007

**Primary NAICS Codes:** 313 (Textile Mills), 314 (Textile Product Mills), 315 (Apparel Mfg.)

**Other NAICS Codes:** 326 (Plastics and Rubber Products Mfg.), 332 (Fabricated Metal Product Mfg.), 337 (Furniture Mfg.), 423 (Durable Goods Wholesalers), 4232 (Furniture and Furnishing Wholesalers), 4239 (Misc. Durable Goods Wholesalers), 4422 (Home Furnishings Stores), 4539 (Misc. Store Retailers), 551 (Company Management), 81149 (Misc. Personal and Household Goods Repair and Maintenance)